

Code 807

CONDUCTIVE CAULKING COMPOUNDS (SILVER & NICKEL)

Section A

DESCRIPTION

SURSHIELD single part solvent based silicone paste volume conductive caulking compounds are highly loaded with electrically conductive particles and designed specifically for shielding enclosures, cabinets, structures, seams, cracks and conduit threads. They are manufactured in two formulations: 53-CCC-166 (Silver copper filled) and 53-CCC-168 (Nickel filled).

CHARACTERISTICS

The metallic loaded caulking compounds are readily applied after mixing and seam, joints, cracks, threads and other RFI/EMI leakage areas can be easily plugged. Once applied the caulking material assures the long term integrity of the shielding. Due to their high tack and non-hardening characteristics, caulking joints continue to function under vibration and temperature movement conditions. These compounds are designed to prevent corrosion in the caulking areas and result in attenuation of up to 100dB, dependent on filler utilised.

TYPICAL PROPERTIES

Conductive Filler	Specific Gravity	Volume Resistivity (Ohm cm)	Cure Time@ 20° C(Hours)	Shielding Effectiveness dB	Service Temperature (°C)	Shelf Life (Months)	Part Number
Silver-Copper	4.90	0.001	2	100	-55 - +200	6	53-CCC-166
Nickel	2.05	0.05	2	55	-55 - +200	6	53-CCC-168

APPLICATION

Prepare surfaces to be caulked by removing oxide, scale, rust and dirt by wire brushing or solvent cleaner, so that surfaces are bright and electrically conductive: apply to prepared surfaces by spatula, putty knife, caulking gun, brush or syringe. 53-CCC-166 can readily be diluted with about 10% of methyl ethyl ketone (MEK) to produce a brushable caulking compound. Acetone can be utilised as the clean-up solvent. (See health and safety data sheet for detailed instructions.) The recommended storage temperature is 6°C, in refrigerated conditions.

STANDARD KITS

53-CCC- 166 is supplied in cans of 400g for spatula applications
53-CCC- 168 is supplied in syringes of 225g